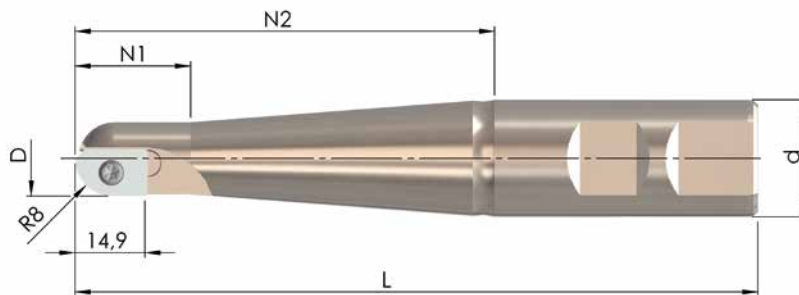


## B06 Kugelkopierfräser R8,0 *Copy mills ball-shaped, Fraises à copier, Frese sferica*



### Schafffräser DIN 1835-B *Shank type mills, Fraises à queue Weldon, Frese a gambo Weldon*



Bestell-Nr. <i>Order-No., Référence, Codice</i>	D	N <sub>1</sub>	N <sub>2</sub>	L	d	Z
KKUK-16-15	16	25	60	116	25	1
KKUL-16-15	16	25	90	146	25	1

### Fräswendeplatten und Schnittdaten

*Milling inserts and parameters, Plaquettes de fraisage et paramètres, Inserti e parametri di taglio*

			TA50 (code 2)					
	JMB06-42R80- 15,6x10,0x3,18 R8,0	Order-No.	B06B-ZA02					
		f <sub>z</sub> [mm]	0,20 (0,10-0,30)					
			10					

V <sub>c</sub> [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferrosi	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
TA50	220 (160 - 300)	200 (100 - 300)	260 (200 - 300)			

### Ersatzteile *Spare parts, Pièces de rechange, Parti di ricambio*

	SS 4,0-1 (M = 3,2 - 3,3 Nm)		T 15		Fett Grease, Graisse, Grasso
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