








B29 Fräswendepplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraisage et paramètres, Inserti e parametri di taglio

| | | | HC45 (code 41) | XC35 (code 46) | HC20 (code 53) | | | | |
|---|---|---|---------------------|---------------------|---------------------|--|--|--|--|
|  | JMB29-T08GRR06 IK 8,0x4,0 R0,6 | Order- No. | B29B-SO41 | B29B-XY46 | B29B-TN53 | | | | |
|  |  | f _z [mm] | 0,15 (0,05-0,25) | 0,15 (0,05-0,25) | 0,15 (0,05-0,25) | | | | |
|  | JMB29-T08GR06 IK 8,0x4,0 R0,6 | Order- No. | B29B-AX41 | B29B-KZ46 | B29B-YU53 | | | | |
|  |  | f _z [mm] | 0,15 (0,05-0,25) | 0,15 (0,05-0,25) | 0,15 (0,05-0,25) | | | | |
| | |  | 20 | 20 | 20 | | | | |

| V _c [m/min] | Stahl Steel Acier Acciaio | Rostfrei Stainless Acier inoxydable Inossidabile | Guss Cast iron Fonte Ghisa | NE-Metalle Non-ferrous metals Non ferreux Metalli non ferrosi | Hochwarmfest Highly heat-resistant Superalliages Resistente al calore | Gehärtet Tempered Aciers traités Temprato |
|---------------------------|------------------------------------|---|-------------------------------------|--|--|--|
| HC45 | 250 (200 - 350) | 240 (140 - 300) | 240 (130 - 280) | | | |
| XC35 | 120 (60 - 160) | 100 (60 - 180) | | | 80 (40 - 200) | |
| HC20 | | | 260 (180 - 350) | | | 80 (40 - 120) |

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

| | | | | | |
|---|-------------------------------------|---|-------------|---|--|
|  | SS 3,0-2 (M = 1,7-1,8 Nm) |  | T 09 |  | Fett Grease, Graisse, Grasso |
|---|-------------------------------------|---|-------------|---|--|