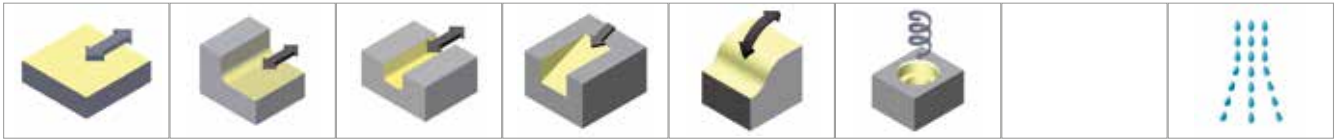
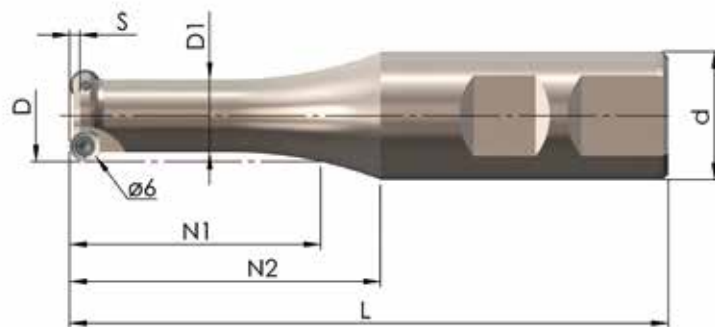


C05 Kopierfräser *Copy mills, Fraises à copier 90°, Frese toriche a inserti*







Schaftfräser DIN 1835-B *Shank type mills, Fraises à queue Weldon, Frese a gambo Weldon*



Bestell-Nr. <i>Order-No., Référence, Codice</i>	D	D ₁	N ₁	N ₂	L	d	S	Z
KSF-14-040-506	14	11,3	27	40	97	25	2,0	2
KSF-14-060-506	14	11,3	47	60	117	25	2,0	2
KSF-14-080-506	14	11,3	67	80	137	25	2,0	2
KSF-18-060-506	18	14,2	47	60	117	25	2,0	2
KSF-18-080-506	18	14,2	67	80	137	25	2,0	2





C05 Fräswendepplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraisage et paramètres, Inserti e parametri di taglio

			TA50 (code 2)						
	JMC05-606- ø6,0x2,38	Order- No.	C05B-ZG02						
		f_z [mm]	0,10 (0,05-0,20)						
			20						

V_c [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferrosi	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
TA50	220 (160 - 300)	200 (100 - 300)	260 (200 - 300)			

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	SS 2,5-2 ø14 (M = 1,2 - 1,3 Nm)		T 08		Fett Grease, Graisse, Grasso
	SS 2,5-1 ø18 (M = 1,2 - 1,3 Nm)				

C05 Rampingwinkel

Ramping angle type, Angle de ramping, Angolo rampa inserti

D	Ramping- winkel Ramping angle type Angle de ramping Angolo rampa inserti max. α (°)	Bearbeitungs- weg Processing path Distance parcourue lunghezza di lavorazione min. L (mm)	a_p max. $\phi/2$	ϕ WP Insert Plaquette Inserti	WP Insert Plaquette Inserti
14	14,0	8	3,00	6,00	JMC05
18	9,5	12	3,00	6,00	